



Dart Aerospace Ltd.  
1270 Aberdeen St  
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Canada

Tel (613) 632-5200



**D3564-11**  
**Job Sheet 169851**

(D)

Part No: D3564-11

Job Qty: 10 ea

Part Name: Wearplate Aft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/18

Job Tracking No:

Due Date: 1/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Eagle Copters Australasia Pty Ltd (CEAGL13)

67 Aviation Drive Coffs Harbour, NSW, 2450 Australia ph:61 2 6690 3300

Note: DWG REV E IPP Rev:A New Issue 07-03-08 ec IPP Rev:B As per Rev C 07-07-09 JLM IPP Rev:C As per Rev D 07-09-09 JLM Verified By:EC IPP Rev:D Comments revised on Step 5, 6 per B44656 09-02-06 KJ Verified By:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation | 10 Ea  | 1/11/18    | 1/11/18  | 0.00      | 0.00    | Start Up Waterjet     |           | 18/01/02 SC        |
| 100   | Waterjet           | 10 pcs | 1/11/18    | 1/11/18  | 0.00      | 1.74    | Waterjet1             |           | 18/01/02 SC        |
| 120   | QC                 | 10 pcs | 1/11/18    | 1/11/18  | 0.00      | 0.00    | QC8                   |           | 38                 |
| 130   | Brake NC           | 10 pcs | 1/11/18    | 1/11/18  | 0.38      | 0.67    | Brake NC 1            |           | DAS 38 8B          |
| 140   | QC                 | 10 pcs | 1/11/18    | 1/11/18  | 0.00      | 0.00    | QC5                   |           | 38                 |
| 150   | Autoweld 1         | 10 pcs | 1/11/18    | 1/11/18  | 0.00      | 4.25    | Automated welding     |           | 38 38 DYC 18/02/13 |
| 160   | QC                 | 10 pcs | 1/11/18    | 1/11/18  | 0.00      | 0.00    | QC10                  |           | 38 DAS             |
| 170   | QC                 | 10 pcs | 1/11/18    | 1/11/18  | 0.00      | 0.00    | QC5                   |           | 38 38              |
| 180   | SprayPaint         | 10 pcs | 1/12/18    | 1/12/18  | 0.00      | 1.00    | Spray Paint           |           | AR FEB 14 2018     |
| 190   | QC                 | 10 pcs | 1/12/18    | 1/12/18  | 0.00      | 0.00    | QC5                   |           | 38                 |
| 200   | Packaging          | 10 pcs | 1/12/18    | 1/12/18  | 0.00      | 0.00    | Packaging3-1          | FPO02     | BEB 15-02-15       |
| 210   | QC21-SA            | 10 Ea  | 1/12/18    | 1/12/18  | 0.00      | 0.00    | QC21                  |           | 21 FEB 15 2018     |

Part Op 100 - 1-Cut D3564-1 as per Dwg D3564 Dwg Rev: E Prog Rev: E 2-Deburr if necessary  
Descriptions: 130 - Form on Brake as per Dwg D3564 using Jigs DT8179  
150 - 1- AUTOWELD AS PER DWG AND QSI004 8259 HARDCOAT BATCH:  
180 - APPLY COATING ON CONCAVE SURFACE AS PER DWG AND QSI005 (SEE NOTE 12 ON DWG)

138741

### Job Allocations

| Operation             | Component Part       | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | M304S16GA<br>3012845 | 14<br>16 | 166       | 0         | 0       |

### Part Specifications

| Spec No | Description | Target/Tolerance    | Limits         | Type  | Special Comments |
|---------|-------------|---------------------|----------------|-------|------------------|
| 1       | Wearshoe    | 3.227inches ± 0.010 | 3.237<br>3.217 | 3,223 |                  |
| 2       | Wearshoe    | 2.432inches ± 0.010 | 2.442<br>2.422 | 2,440 |                  |
| 3       | Wearshoe    | 2.500inches ± 0.010 | 2.510<br>2.490 | 2,504 |                  |

**DART**  
AEROSPACE  
**S027995**



**Wearplate Aft**

**PART NO: D3564 - 11**  
**Revision:**  
**Operation: Start up Operation**  
**Change No:**

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|                                                    |
|----------------------------------------------------|
| <b>Mfg Date: 01/02/18</b><br><b>Job No: 169851</b> |
|----------------------------------------------------|

|    |          |                                |                  |        |
|----|----------|--------------------------------|------------------|--------|
| 4  | Wearshoe | 6.000inches $\pm$ 0.010        | 6.010<br>5.990   | 6,000  |
| 5  | Wearshoe | 12.104inches $\pm$ 0.010       | 12.114<br>12.094 | 12,102 |
| 6  | Wearshoe | 18.000inches $\pm$ 0.010       | 18.010<br>17.990 | 18,001 |
| 7  | Wearshoe | 18.000inches $\pm$ 0.030       | 18.030<br>17.970 | 18,002 |
| 8  | Wearshoe | 9.000inches $\pm$ 0.030        | 9.030<br>8.970   | 9,001  |
| 9  | Wearshoe | 11.500inches $\pm$ 0.030       | 11.530<br>11.470 | 11,498 |
| 10 | Wearshoe | 0.300inches $\pm$ 0.010        | 0.310<br>0.290   | 0,303  |
| 11 | Wearshoe | 0.300inches $\pm$ 0.010        | 0.310<br>0.290   | 0,302  |
| 12 | Wearshoe | 0.188inches + 0.005<br>- 0.001 | 0.193<br>0.187   | 0,189  |
| 13 | Wearshoe | 0.375inches $\pm$ 0.010        | 0.385<br>0.365   | 0,377  |
| 14 | Wearshoe | 0.063inches $\pm$ 0.010        | 0.073<br>0.053   | 0,057  |

Plex 1/2/18 7:12 AM Dart.lajeunesse.marie